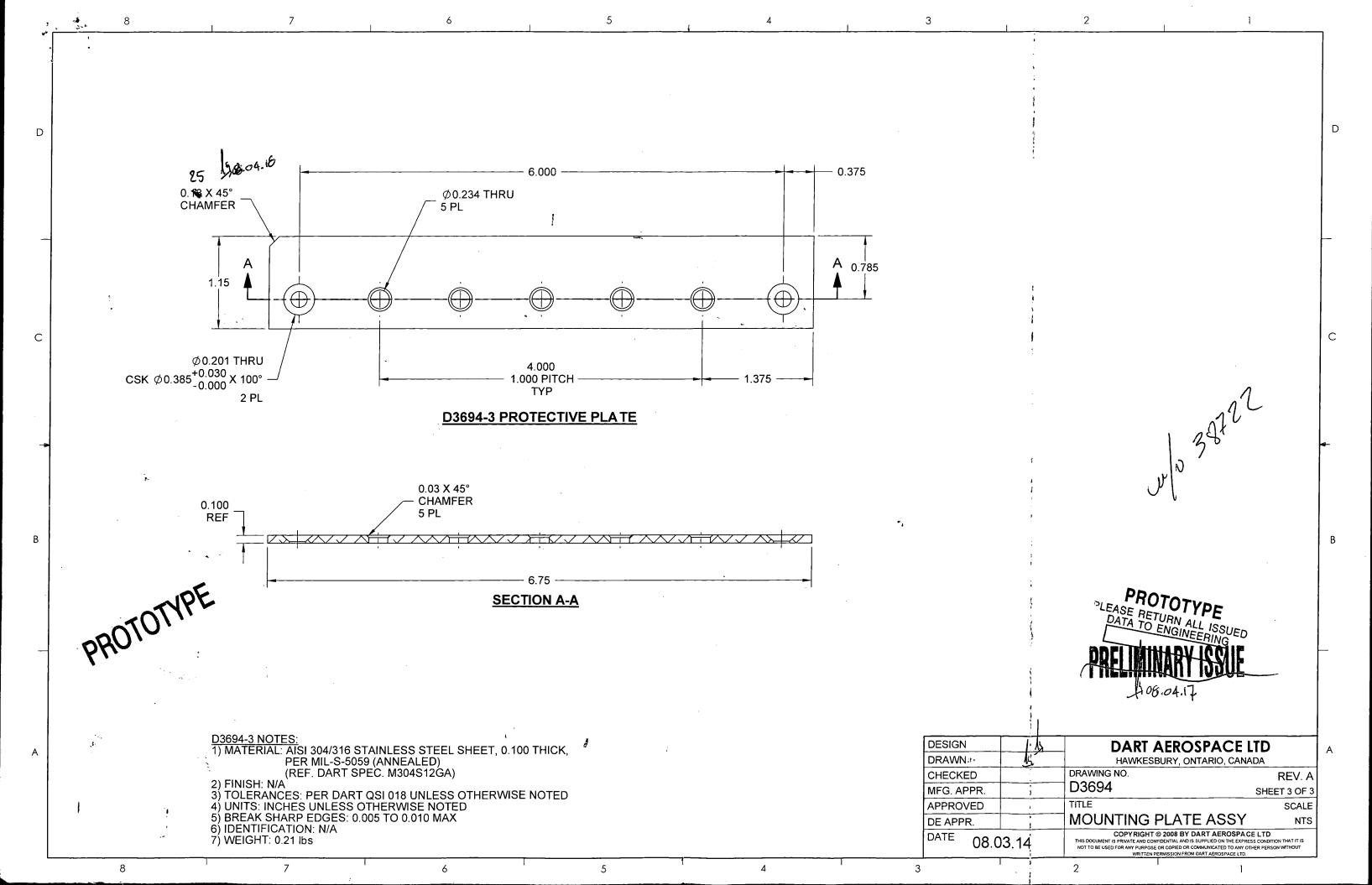
Tuesday, 22/04/2008 9:34:07 AM Jean-Luc Menard User: **Process Sheet** : MOUNTING PLATE ASSY Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number : 38722 **Estimate Number** : 13276 Part Number : D36943 P.O. Number : 22/04/2008 S.O. No. : **Drawing Number**  D3694 PROD PROTO This Issue : NC : N/A Prsht Rev. Project Number 08.04.18 : 11 : SMALL /MED FAB : PROTO First Issue **Drawing Revision** Type Material Previous Run : 29/04/2008 Qty: **Due Date** 2 Um: Each Written By Checked & Approved By DD verified by:JLM : Est Rev:A 08-04-21 Comment new issue PROTOTYPE **Additional Product** FOR Engineering use only Job Number: Description: Seq. #: **Machine Or Operation:** 1.0 304/316 .100" Sheet M304S12GA Comment: Qty.: Qty.: 0.0502 sf(s)/Unit Total: 0.100 304 stainless steel 0.032 Sheet Batch: 2.0 WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D3694 Dwg Rev: PREZ IR8-4-75 Prog Rev. DREL. 2-Deburr if necessary 3.0 NSPECT PARTS AS THEY COME OFF MACHINE 中 8-4-35 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 Ö Comment: SECOND CHECK SMALL & MEDIUM FAB RESOURCE 1 SMALL FAB 1 5.0 Comment: SMALL & MEDIUM FAB RESOURCE 1 1/06 of 28 1- Counter sink holes 0.210" (2 places) as per dwg D3694 2- Counter sink holes 0.234" (5 places) as per dwg D3694

Tuesday, 22/04/2008 9:34:07 AM Date: ▲ Jean-Luc Menard User: , **Process Sheet Drawing Name: MOUNTING PLATE ASSY** . Customer: CU-DAR001 Dart Helicopters Services Job Number: 38722 Part Number: D36943 Job Number: Seq. #: Description: **Machine Or Operation:** ENGINEERING IT STEP 6.0 QC5 **APPROVAL** 08.00.W Comment: INSPECT WORK TO CURRENT STEP 7.0 PACKAGING RESOURCE #1 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: FINAL INSPECTIONW/O RELEASE 8.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion POSITIVE RECAL mF 08-06-16 Chapt To 002244



Order: 38797	DESCRIPTION: MOUNTING PLATE ASSY Part Number: 53694-3			DART AERC		
Number: 173694 - 3	Part Number:	$\overline{v}$	ASS	DLATE	MOUNTING	Description:
Page 1 of 1		1				·
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### FIRST ARTICLE INSPECTION CHECKLIST

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A		ew Issue		<del></del>	·····		KJ/JL	

Tuesday, 22/04/2008 9:34:07 AM

Jean-Luc Menard

#### **Process Sheet**

Customer

: CU-DAR001 Dart Helicopters Services

: 38722

Job Number **Estimate Number** 

: 13276

P.O. Number

Prsht Rev.

First Issue

Written By

Comment

**Previous Run** 

This Issue

: 22/04/2008

: NC

: //

Type

S.O. No. :

: SMARLL /MED FAB

DD verified by: JLM : Est Rev:A 08-04-21

Material **Due Date** 

**Part Number** 

**Drawing Number** 

Project Number

: MOUNTING PLATE ASSY **Drawing Name** 

: D36943

D3694 PROD PROTO

: N/A

: PROTO **Drawing Revision** 

: 29/04/2008

2 Um:

Each

**Additional Product** 

Checked & Approved By

# FOR ENGINEERING USE ONLY

**PROTOTYPE** 



Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

M304S12GA

304/316 .100" Sheet

Comment: Qty.:

Qty.: 0.0502 sf(s)/Unit Total: 304 stainless steel 0.0522 Sheet

Batch:

2.0

1.0

WATER JET





Comment: FLOW WATER JET

1-Cut as per Dwg D3694

Dwg Rev: PREZ 188-4-75

2-Deburr if necessary

3.0 QC2



8-4-25 Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8



SECOND CHECK

Comment: SECOND CHECK

5.0

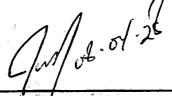
SMALL FAB 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Counter sink holes 0.210" (2 places) as per dwg D3694

2- Counter sink holes 0.234" (5 places ) as per dwg D3694



Receiving Report Batch No: 130 Date: Dart P/O: Supplier: Release Note Attached: Yes′ 🛴 Yes Packing Slip: No Waybill Attached: Yes Yes Invoice: N/A Shipment Complete: Yes No. Receipt: Cash QC6 Inspection Work Order Discrepancies Quantity Quantity Quantity Quantity Comments Part Description Short Returned Received Ordered Number 3 Initials of receiver (if shipment OK) Level 12d Production/Admin: Location **Date** Received/Costing nitial 1:\FORMS\Purchasing\approved purch\RECREPORT Rev D 3724.80 Sub-Total 223.49 G.S.T.

FRAIS D'ADMINISTRATION DE 11/2% PAR MOIS (18% PAR ANNÉE) SUR COMPTE PASSÉ DÛ.
LE PRÉSENT CONTRAT SERA RÉGI PAR LES LOIS DE LA PROVINCE DE QUÉBEC ET COMME
AYANT PRIS NAISSANCE DANS LE DISTRICT JUDICIAIRE DE MONTRÉAL.
ADMINISTRATION CHARGES OF 11/2% PER MONTH (18% PER YEAR) ON OVERDUE ACCOUNTS.
THE PRESENT AGREEMENT SHOULD BE GOVERNED BY THE QUEBEC LEGISLATION AND SHOULD
BE CONSIDERED AS HAVING ORIGINATED IN THE JUDICIAL DISTRICT OF MONTRÉAL.

**TOTAL** →

3948.29

## INOXYDABLE RIV. DE STAINLESS COM INC

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Sans frais/Toll free : 1-800-363-6646

525 Meloche Ave., Dorval (Québec) H9P 2W2 Tél.: (514) 631-1211 • Fax: (514) 631-0013

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EXPÉDIÉ À - SHIPPED TO

DART

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY

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LE PRÉSENT CONTRAT SERA RÉGI PAR LES LOIS DE LA PROVINCE DE OUÉBEC ET COMME
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THE PRESENT AGREEMENT SHOULD BE GOVERNED BY THE QUEBEC LEGISLATION AND SHOULD
BE CONSIDERED AS HAVING ORIGINATED IN THE JUDICIAL DISTRICT OF MONTREAL.

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G. TORTORETO

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